# **EPR 50**



ELECTRONIC PRESSURE REGULATOR
PNEUMATIC DIVISION



### **EPR 50 - ELECTRONIC PRESSURE REGULATOR**

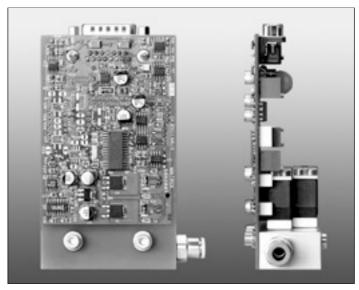
The EPR 50 is a closed loop, panel mounting, electronic pressure regulator able to convert a variable analog or digital input signal (current, voltage, RS-232) into a proportional pneumatic output and maintain with precision a required downstream pressure. Equipped with an 8 bit microcontroller, it can process signals and commands, carry out complex fun-

ctions and easily interface with other control/monitor systems via serial RS-232, perfectly integrating in applications which had required more elaborate and expensive systems up till now.

The compact and functional design, overall performances and reliability make for an effortless integration in any advanced pneumatic system that requires an active component quickly adaptable to any specific requirements.

The input signal, which may be analog (0-5 V, 0-10 V, 4-20 mA) or digital (serial RS-232), is processed by the microcontroller and converted into a proportional pressure output by using PWM (Pulse Width Modulation) controlled high-speed solenoid valves for feed and exhaust functions.

An integrated pressure sensor continuously monitors the output pressure of the EPR 50 providing a feedback to the controller that compares this value to the desired setpoint, which is set by the input signal. Thus any variation of the output pressure can be quickly and precisely compensated in order to main-



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tain the requested downstream pressure. This closed loop system has a reaction time of less than 5 ms. In addition, the EPR 50 may supply an analog output (0-7 V) in proportion to the downstream pressure (0-7 bar).

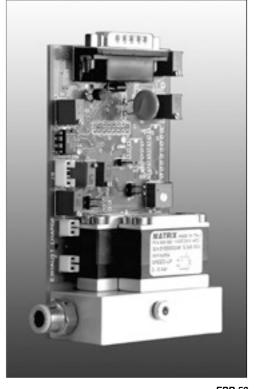
When combined with an external volume booster (power stage), the EPR 50 operates as a proportional pilot-valve quaranteeing extremely fast response times and high precision even at higher flow rate levels.

#### TYPICAL APPLICATIONS

The EPR 50 may normally be used in any advanced industrial application which requires to quickly adjust and maintain with precision a pressure value setting in order to easily manage complex processes or functions. these include positioning, tensioning, movement, speed and force control in robotic equipments, tensioning systems, testing devices, winding devices, dispensing systems, welding equipments, clamping devices, etc. within food, automotive, textile, paper, packaging and machine tools industries.

#### **FEATURES**

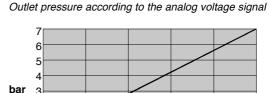
- Competitive performance/price ratio
- Compact size and lightweight, designed for panel mounting
- Very fast response times for a precise and reliable output pressure regulation
- Quickly adaptable to any specific requirement with programmable configuration
- Low power consumption. No air consumption in steady condition
- Remote control through serial RS-232

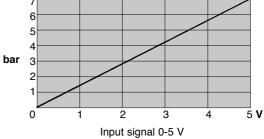


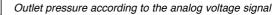
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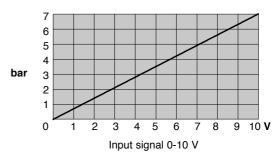
#### **GENERAL CHARACTERISTICS**

Dimensions	- 118 x 64 x 40 mm (1)
Weight	- 200 g
Protection ratio	- N/A
Pneumatic connections	- G 1/8
Operating temperature	10 to +50 C°
Handled fluid	- Filtered, non-lubricated and dry air
Filtration ratio	- 20 μ
Supply voltage	- 24 Vdc ± 10%
Maximum power consumption - 2 W	
Maximum flow rate	- 60 NI/min @ 6 bar
Reaction time	- < 5 ms
Response time (*)	- 60 ms ( <sup>2</sup> ) - 100 ms ( <sup>3</sup> )
Sensibility	- < 0,5 % F.S.
Linearity	- < 0,5 % F.S.
Hysteresis	- < 0,5 % F.S.
Repeatability	<b>-</b> < 0,5 % F.S.
(*)Volume 30 cm <sup>3</sup> • @ P = 8 bar • (1) without fittings • (2) from 2 to 4 bar (rise time) • (3) from 4 to 2 bar (fall time)	

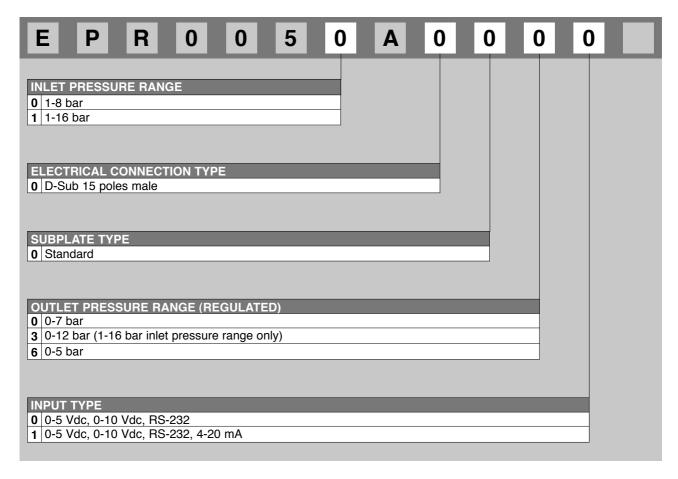


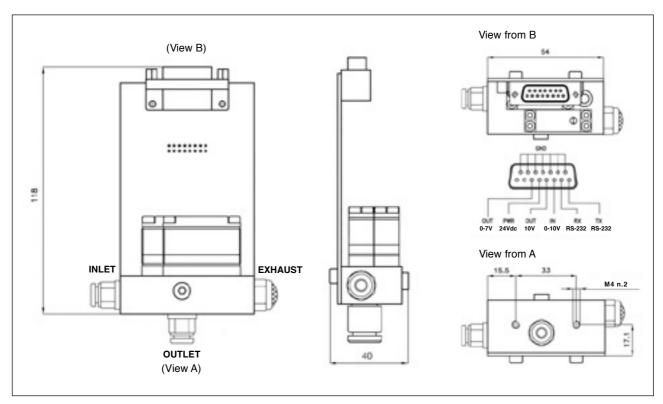






## **IDENTIFICATION CODE**





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